
	<b>RIDDHI SIDDHI GLUCO BIOLS LTD., UNIT -II GOKAK</b>	DOC. NO.	FPS/QAD/11
		REV. NO.	02
	<b>FINISHED PRODUCT SPECIFICATIONS</b>	REV. DATE	03.11.2009
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<b>PRODUCT: RISITOSE SYRUP [HIGH MALTOSE SYRUP]</b>		<b>ABBREV. : HMS45</b>
Packing: Normal SS Insulated Tanker at 55-60 deg C/HDPE (New) closed Barrels at ambient temp.  Intended Use: For Bakery & Food Industry.	<b>Shelf Life:</b> One Year from the date of manufacture  <b>RETEST PROGRAMME</b>	<b>Storage:</b> In S.S. Jacketed vessels at 60 deg.
Sampling Plan : As per guideline, Ref:	<b>SCHEDULE</b> 3 Months for material stored at 60 deg C	<ul style="list-style-type: none"> <li>• Dry solids</li> <li>• DE</li> </ul>
<b>CHARACTERISTICS</b>	<b>STANDARDS</b>	<b>METHOD</b>
Description	Yellow tinge to colorless clear, thick viscous syrup, free from specks.	Visual Inspection
Identification test	Reduces Fehling solution on boiling	Physical test
Dry Solids at 20 deg C, % w/w	80.0 - 82.0	QA - 006
pH (50% soln w/v)	4.8 - 5.5	QA - 002
Dextrose Equivalent, % on DB	42.0 - 48.0	QA - 003
Maltose Content, % on DB	45.0 Min	HPLC
Sulphated Ash, %	0.50 Max	QA - 010
Sulphur Dioxide ppm.	400.0 Max.	QA - 012
Starch Test	Negative	QA - 011

Prepared By:	Reviewed By	Approved By	<b>NOV.03, 2008</b>
Officer, QA	Manager, QA	Vice President	Date of Issue

  
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