

	<b>RIDDHI SIDDHI GLUCO BIOLS LTD., UNIT –II GOKAK</b>	DOC. NO.	FPS/QAD/12
		REV. NO.	07
<b>Finish Product Specifications</b>		DATE	03.11.2009
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<b>PRODUCT: COSTEED [CORN STEEP LIQUOR]</b>		<b>ABBREV. : CSL</b>
Packing: Normal SS Insulated Tanker at 55-60oC/HDPE (New) closed Barrels at ambient temp.  Intended Use: For Pharmaceutical & Poultry feed.	<b>Shelf Life:</b> 3 Months from the date of manufacture  <b>RETEST PROGRAMME</b>	<b>Storage:</b> In S.S. Jacketed vessels at 60 deg. with agitator.
Sampling Plan: As per guideline, Ref:	SCHEDULE  3 Months for material stored at 60 °C	<ul style="list-style-type: none"> <li>• Dry solids</li> </ul>
<b>CHARACTERISTICS</b>	<b>STANDARDS</b>	<b>METHOD</b>
Description	Light brown color, semi-liquid with characteristic odor.	Visual Inspection
Dry Solids, % w/w	48.0 – 52.0	QA – 006/QA - 001
pH (10% soln w/v)	3.5 – 4.5	QA – 002
Reducing sugars, %w/w	5.0 Max	QA - 022
Total Nitrogen, %w/w	3.0 Min	QA - 019
Protein, %w/w	18.75 Min	QA - 020
Total Ash, % w/w	12.0 Max	QA – 038
Acidity as Lactic acid, %w/w	9.0 – 13.0	QA – 018
Sulphur Dioxide, ppm	1000 Max	QA – 012A
Specific Gravity at room temp	1.21 - 1.24	QA – 023

Prepared By:		Reviewed By		Approved By		<b>NOV.03, 2008</b>
Officer, QA		Manager, QA		Vice President		Date of Issue

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